






GPR MUFFLER	
CODE	548-1427310 (OSS-ZH-08016800)
APPLICATION	Dio110 (JF31)

●Thank you for purchasing Kitaco product. Read and understand the instruction before installing.

ATTENTION (MUST READ)

- We are not responsible for violation of law or damages and accidents caused by assembling mistake and improper setting.
- This product is designed and made exclusive for application models, do not use other models.
- Please ask authorized mechanic for assembling and setting. Ask a specialist at specialty shop if you do not understand the role of the surrounding parts.
- Refer to the manufacturer service manual when installation.
- Bolts and nuts may get loosen by engine vibration. Make sure not to loosen any bolts and nuts before driving.

	This sheet is intended for the person who has basic knowledge for maintenance. Do not operate if you do not have skill and knowledge.		Do not touch the engine parts (cylinder, crankcase, muffler, engine oil, etc) right after engine operation. Make sure to start the installation after the engine parts are completely cool.		FLAMMABLES Inflammable high gasoline is used during operation.
	Do not modify the way which is not listed or it will cause damage and trouble.		The shape is different from genuine one, please be careful of burning until get used to it.		

PACKING LIST				
FIGURE	NAME	CODE	QTY	
1	GPR DOWN MUFFLER (M1) DIO110	548-1427310U	×	1
2	SILENCER STAY SET (GPR DOWN M1 DIO110)	-	×	1
3	SILENCER BAND (φ110)	0900-995-10110	×	2
	SILENCER BAND RUBBER (110mm)	0900-999-00110	×	2
4	FLANGE CAP BOLT	M8 × 30	080-0560030	×
5	WASHER	8 × 18 × T1.2mm	090-0601082	×
6	U NUT	8mm	001-0540008	×
7	SPRING (SUS)	8 × 57mm	542-9998000	×

OPTION PARTS (SOLD SEPARATELY)				
OP1	NAME	CODE	QTY	
OP1	MUFFLER GASKET	(XH-02)	963-1000002	(× 2)
-	LIQUID GASKET	(KC-027)	0900-969-00010	×

*() is 1SET QTY.

HOW TO INSTALL (This is just a reference, please refer to the service manual.)
 ※Basically, reuse stock parts if it is unattached. If there is a hard degradation like a blem, fatigue and wear etc on the reuse parts, please change to new ones.

- Install Kitaco muffler with attached parts temporarily as following illustration. (Refer to the illustration.)
- Tighten with specified torque while adjusting each parts. Make sure not to leak exhaust.

MUFFLER INSTALLATION BOLT (REUSE)
TORQUE : 20N·m(2.0kgf·m)

STOCK NUT
TORQUE : 20~23N·m (2.0~2.3kgf·m)

MUFFLER INSTALLATION BOLT (REUSE)
TORQUE : 20N·m(2.0kgf·m)

Apply liquid gasket to connecting part.

HOW TO TAKE CARE
 ●A part of this product is stainless steel made, do not leave with wet. It might cause of rust.