






CLASSIC DOWN TYPE MUFFLER for SUPER CUB110

CODE	(STAINLESS STEEL) 543-1429500
APPLICATION	SUPER CUB 110 / PRO ※(JA07) / SUPER CUB 110 / CROSS CUB / PRO (JA10) ※Center stand stopper is required in case of (JA07) PRO model.

● Thank you for purchasing Kitaco product. Read and understand the instruction before installing.

ATTENTION (MUST READ)

- This product increases exhausting system and bring out special performance. However, setting up is required. If you don't, it might cause of decrease performance, burning and trouble. Please understand before installing.
- This product is designed and made exclusive for application vehicles, do not use other models.
- Please ride carefully after installation.
- Do not modify the way which is not listed or it will cause damage and trouble.
- We are not responsible for violation of law or damages and accidents caused by assembling mistake and improper setting.
- Refer to the manufacturer service manual when installation.
- Bolts and nuts may get loosen by engine vibration. Make sure not to loosen any bolts and nuts before driving.

	This sheet is intended for the person who has basic knowledge for maintenance. Do not operate if you do not have skill and knowledge.		Do not touch the engine parts (cylinder, crankcase, muffler, engine oil, etc) right after engine operation. Make sure to start the installation after the engine parts are completely cool.		FLAMMABLES Inflammable high gasoline is used during operation.
	Do not modify the way which is not listed or it will cause damage and trouble.		The shape is different from genuine one, please be careful of burning until get used to it.		

※() is 1SET QTY.

ATTACHED PARTS			
NAME	CODE	QTY	
CLASSIC DOWN TYPE MUFFLER (STAINLESS STEEL)	-	×	1
FLANGE CAP BOLT	M8X30	080-0560030	×
FLANGE LOCK NUT	8mm	001-0550008	×
WASHER	26X12.5X2.3		×

OPTION PARTS (SOLD SEPARATELY)				
NAME	CODE	QTY		
MUFFLER GASKET (XH-06)	963-1000006	(×	2)	
CENTER STAND STOPPER for SUPER CUB110 Pro	676-1428390	×	1	(FNo,JA07)
FLANGE NUT	10mm	-	(×	2)
BUTTON CAP	10 × 15 (P1.25)	100-0551015	(×	2)
STAND STOPPER	-	-	(×	1)

ATTENTION!

After riding a lot, surface of the product (especially exhaust pipe) might change its color, but it's not unusual. If want to remove burning, please use specified chemicals that sold commercially.

● If starting engine with oil or dirt, it changes color or burned (only that place). Please wipe it with degreaser before starting engine.

● Do not leave this product with water. It might cause of tarnish or rust.

HOW TO TAKE CARE

● Rust and corrosion caused by surface oxidation is caused by exhaust high heat. Genuine muffler is the same. This is characteristic, which cannot avoid. However, it only occurs to surface. Applying heat resist silicone wax to delay tarnish.

(This instruction sheet is just a reference, please refer to the manufacturer service manual.)

※ Basically, reuse genuine parts if it is unattached. If there is a hard degradation like a blem, fatigue and wear etc on the reuse parts, please change to new ones.

● Install Kitaco muffler temporarily with installing attached parts. (Refer to the illustration.)

※ Recommend to change muffler gasket to new one (sold separately).

※ When installing muffler, removing step ease to install.

● Install removed normal parts, then tighten with specified torque while adjusting each parts. Make sure not to leak exhaust.

POINT!

o This product is able to install JA07 / 10 standard, Pro and cross cub. However, the vehicle parts and muffler clearance is different from models. (Surrounding main step and swing arm)

o2 PCS washer for adjusting clearance is attached. Please insert required washer as following list below between vehicle and washer stay when installation. (Each vehicle has characteristic. Please adjust the pcs to insert in need. Please use genuine washer in case inserting 3 pcs.)

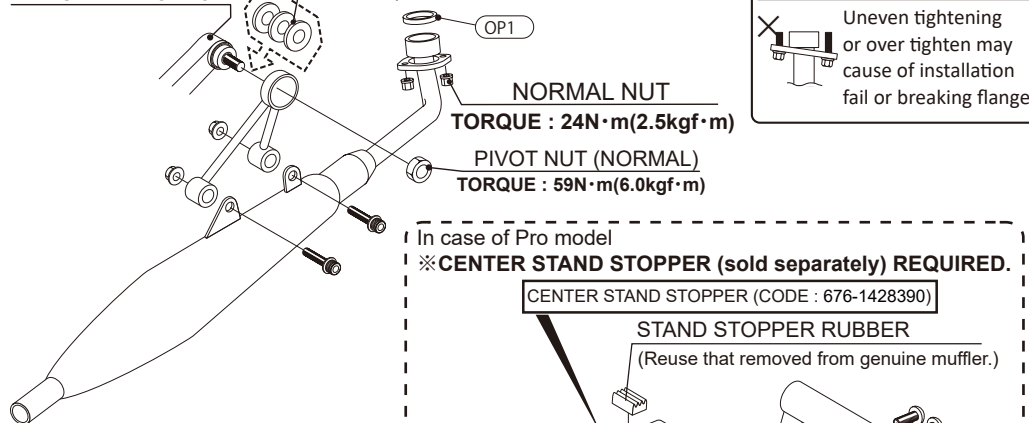
NUMBERS OF INSERTING WASHER PCS (DEPENDING ON VEHICLE CHARACTERISTIC)			
MODEL		NUMBERS OF INSERTING WASHER PCS	CLEARANCE CHECK POINT
JA07	STANDARD	RECOMMENDATION : 2	<ul style="list-style-type: none"> • Between step arm / exhaust pipe • Between swing arm / DB killer
	PRO		
JA 10	STANDARD	RECOMMENDATION : 0	
	PRO	RECOMMENDATION : 1	
	CROSS CUB	RECOMMENDATION : 2	


INSTALLATION ILLUSTRATION


Refer to the list above to insert washer to adjust clearance of muffler and surrounding parts.

Depending on the vehicle characteristic, recommendation pcs might not best. Please adjust number of pcs in need.

SWING ARM PIVOT BOLT



 Tighten nuts alternately evenly!
FLANGE

 Uneven tightening or over tighten may cause of installation fail or breaking flange.

In case of Pro model

※ **CENTER STAND STOPPER (sold separately) REQUIRED.**

CENTER STAND STOPPER (CODE : 676-1428390)

STAND STOPPER RUBBER

(Reuse that removed from genuine muffler.)

