






# MINI CABTON MUFFLER SUPER CUB50 (FI MODEL)

CODE	543-1151870
APPLICATION	SUPER CUB 50 (AA04)

● Thank you for purchasing Kitaco product. Read and understand the instruction before installing.

## ATTENTION (MUST READ)

- This product increases exhausting system and bring out special performance. However, setting up is required. If you don't, it might cause of decrease performance, burning and trouble. Please understand before installing.
- This product is designed and made exclusive for application vehicles, do not use other models.
- Please ride carefully after installation.
- Do not modify the way which is not listed or it will cause damage and trouble.
- We are not responsible for violation of law or damages and accidents caused by assembling mistake and improper setting.
- Refer to the manufacturer service manual when installation.
- Bolts and nuts may get loosen by engine vibration. Make sure not to loosen any bolts and nuts before driving.

	This sheet is intended for the person who has basic knowledge for maintenance. Do not operate if you do not have skill and knowledge.		Do not touch the engine parts (cylinder, crankcase, muffler, engine oil, etc) right after engine operation. Make sure to start the installation after the engine parts are completely cool.		<b>FLAMMABLES</b> Inflammable high gasoline is used during operation.
	Do not modify the way which is not listed or it will cause damage and trouble.		The shape is different from genuine one, please be careful of burning until get used to it.		

ATTACHED PARTS			
NAME	CODE	QTY	
CABTON MUFFLER	-	× 1	

※ ( ) is 1SET QTY.

OPTION PARTS (SOLD SEPARATELY)			
NAME	CODE	QTY	
MUFFLER GASKET	(XH-06)	963-1000006	(× 2)

### ATTENTION!

After riding a lot, surface of the product (especially exhaust pipe) might change its color, but it's not unusual. If you want to remove burning, please use specified chemicals that sold commercially.

- If starting engine with oil or dirt, it changes color or burned (only that place). Please wipe it with degreaser before starting engine.
- Do not leave this product with water. It might cause of tarnish or rust.

### HOW TO TAKE CARE

- Rust and corrosion caused by surface oxidation is caused by exhaust high heat. Genuine muffler is the same. This is characteristic, which cannot avoid. However, it only occurs to surface. Applying heat resist silicone wax to delay tarnish.

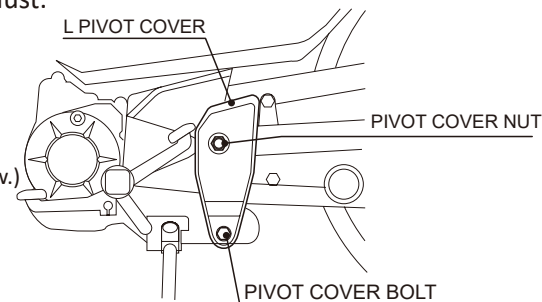
(This instruction sheet is just a reference, please refer to the manufacturer service manual.)

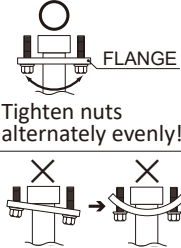
- ※ Basically, reuse genuine parts if it is unattached. If there is a hard degradation like a blem, fatigue and wear etc on the reuse parts, please change to new ones.
- Install Kitaco muffler temporarily with installing attached parts.  
(Refer to the illustration.)
- ※ Recommend to change muffler gasket to new one (sold separately).
- ※ When installing muffler, removing step ease to install.
- Install removed normal parts, then tighten with specified torque while adjusting each parts. Make sure not to leak exhaust.

## INSTALLATION ILLUSTRATION

### POINT!

If it is difficult to install muffler correctly, please move pivot shaft to swingarm side and install temporarily. (Refer to the illustration below.)  
When moving pivot shaft, remove left side L pivot cover.





Tighten nuts alternately evenly!

UNEVEN TIGHTENING  
Uneven tightening or over tighten may cause of installation fail or breaking flange.

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